



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-HC

Job Sheet 180649



Part No: C2-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 2,000 lbs Lift Capacity (909 kg) With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 9/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/4/18	0.00	0.00	Start Up Small Fab-1		SP
100	Small Fab	1 pcs		9/4/18	0.00	0.50	Small Fab-9		SP
120	QC	1 pcs		9/4/18	0.00	0.00	QC5		SP
130	DC	1 pcs		9/4/18	0.00	0.00	DC		SP
140	Packaging	1 pcs		9/4/18	0.00	0.00	Packaging3-1		SP
160	QC21-SA	1 Ea		9/4/18	0.00	0.00	QC21		met 18.09.07

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C2-C drawing and torque AN5 fasteners to Descriptions: 100-140 in. lbs. and AN6 fasteners to 160-190 in. lbs.

130 - Photocopy blue file and create labels as per O&OPM-C45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2	C-Series Remote Hook 2,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	S107876
C2-C	Single Cage	1 Ea (1 ea)	90-Start up Operation	S108491

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
	 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		0	0
			0	0

Container No: S108493



Part: C2-HC

Job No: 180649

Serial No/Batch: S108493

Revision:

Inspector:

Exp Date:

Instructions:

Date: 09/07/18

Plex 7/11/18 2:46 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								